

# Trailer Tipper Kit Selection Program



*VictorianHydraulics*



2022

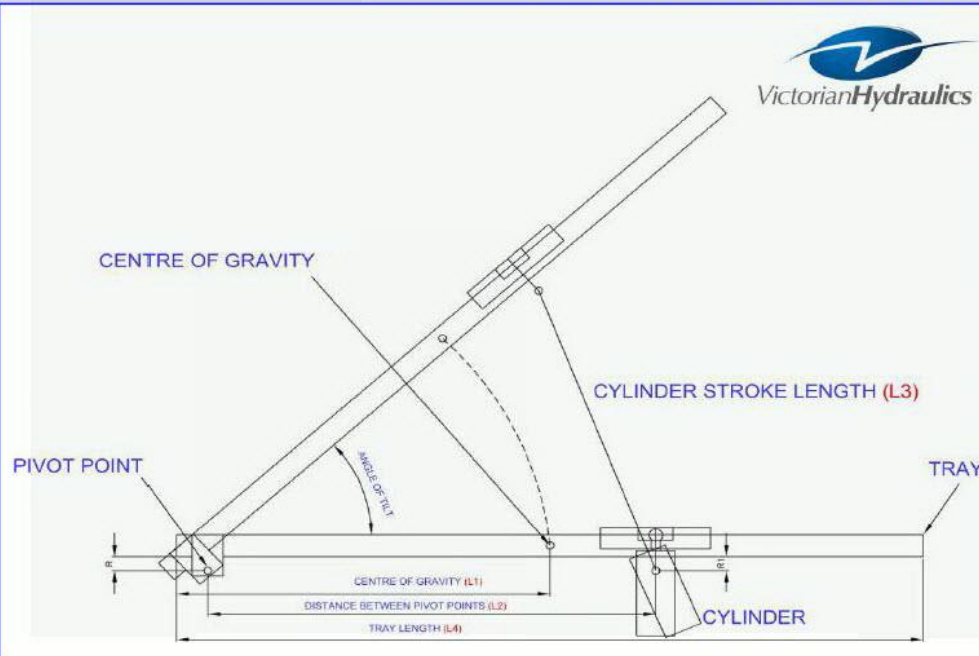
# Tipper Trailer Kit Selection

- When assisting a manufacturer as to the design and product selection, several factors need to be taken into account:
  - Tray Length (mm)
  - Distance between Pivot points (mm)
    - Hinge pivot to Trunion pivot
  - Nett tray weight (kg)
  - Gross Load & Tray weight (kg)
  - Centre of gravity (mm)
    - Mid point of tray length
  - Cylinder stroke (mm)
    - To provide suitable tip angle
- Refer to Calculation spreadsheet and examples



# Tipper Trailer Kit Selection - 8ft

## TIPPER CALCULATION SHEET



Tipper Kit Part No.

TK\*SHORT

### Requires Manual Input

	Tray Weight (Empty)	150	kg
	Gross Tray Weight (Loaded)	3,500	kg
L1	Centre of Gravity	1,200	mm
L2	Distance between Pivot Points	1,000	mm
L3	Cylinder Stroke (Ref. Data Sheet)	800	mm
L4	Tray Length	2,400	mm
Tilt	Tipping Angle	47.2	d

### Fixed Value

Max Working Pressure of Cylinder (Pmax)	160.0	Bar
Flow Rate of Power Pack (Raise)	5.5	l/min
Flow Rate of Power Pack (Lower)	9.0	l/min

### Referenced Value

Stroke Volume of Cylinder	3.2	l
Overall Cylinder Diameter	90.0	mm
Smallest Rod Diameter	45.0	mm

### Automatically Calculated

### KEY

SET-UP Result =

Acceptable

NOT Acceptable

Using Cylinder Part No

4TG-E90\*800QZ

Cylinder can produce a maximum force of

10 Tonne

to be able to produce a force of  
which includes an underload of

5

Tonne

at a pressure of

144

Bar

with a max working press of

20

%

160

Bar

### IS CYLINDER FORCE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $F_{max} > Y2$

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS CYLINDER SYSTEM LOCATION ACCEPTABLE?

SYSTEM OK (tact < tmax) =

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS CYLINDER PRESSURE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $P < P_{max}$

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS POWER PACK TANK ACCEPTABLE FOR APPLICATION?

6L SRH (Option)

Tank Vol. (usable) =

5.2

l

ACCEPTABLE

10L SSH Standard

Tank Vol. (usable) =

8.5

l

ACCEPTABLE

15L SSH (Option)

Tank Vol. (usable) =

13.5

l

ACCEPTABLE

### IS TIPPING ANGLE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $d > 39^\circ$  &  $< 58^\circ$

SET-UP

ACCEPTABLE

SYSTEM OK? =

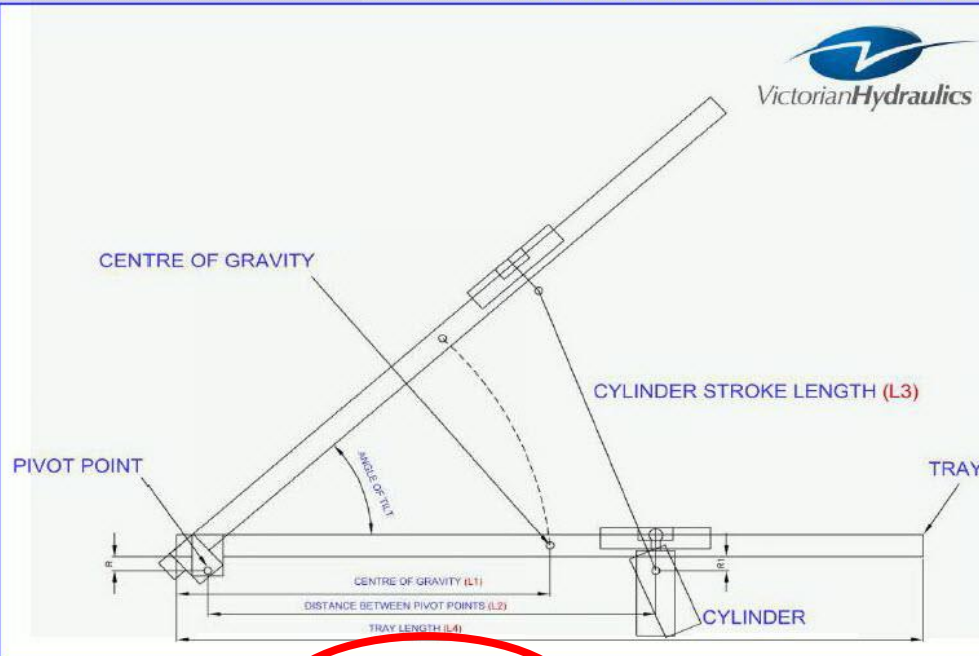
OVERALL APPLICATION SET-UP IS

ACCEPTABLE



# Tipper Trailer Kit Selection - 8ft

## TIPPER CALCULATION SHEET



Tipper Kit Part No.

**TK\*SHORT**

### Requires Manual Input

	Tray Weight (Empty) =	150	kg
	Gross Tray Weight (Loaded) =	3,500	kg
L1	Centre of Gravity =	1,200	mm
L2	Distance between Pivot Points =	1,000	mm
L3	Cylinder Stroke (Ref. Data Sheet) =	800	mm
L4	Tray Length =	2,400	mm
Tilt	Tipping Angle =	47.2	d

### Fixed Value

Max Working Pressure of Cylinder (Pmax) =	160.0	Bar
Flow Rate of Power Pack (Raise) =	5.5	l/min
Flow Rate of Power Pack (Lower) =	9.0	l/min

### Referenced Value

Stroke Volume of Cylinder =	3.2	l
Overall Cylinder Diameter =	90.0	mm
Smallest Rod Diameter =	45.0	mm

### Automatically Calculated

### KEY

SET-UP Result =

Acceptable

NOT Acceptable

Using Cylinder Part No

**4TG-E90\*800QZ**

Cylinder can produce a maximum force of

10 Tonne

to be able to produce a force of which includes an underload of

5

Tonne

at a pressure of

144

Bar

Cylinder can produce a maximum force of

10 Tonne

20

%

with a max working press of

160

Bar

### IS CYLINDER FORCE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $F_{max} > Y2$

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS CYLINDER SYSTEM LOCATION ACCEPTABLE?

SYSTEM OK (tact < tmax) =

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS CYLINDER PRESSURE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $P < P_{max}$

SET-UP

ACCEPTABLE

SYSTEM OK? =

### IS POWER PACK TANK ACCEPTABLE FOR APPLICATION?

6L SRH (Option)

Tank Vol. (usable) =

5.2

l

ACCEPTABLE

10L SSH Standard

Tank Vol. (usable) =

8.5

l

ACCEPTABLE

15L SSH (Option)

Tank Vol. (usable) =

13.5

l

ACCEPTABLE

### IS TIPPING ANGLE ACCEPTABLE FOR APPLICATION?

SYSTEM OK =  $d > 39^\circ$  &  $< 58^\circ$

SET-UP

ACCEPTABLE

SYSTEM OK? =

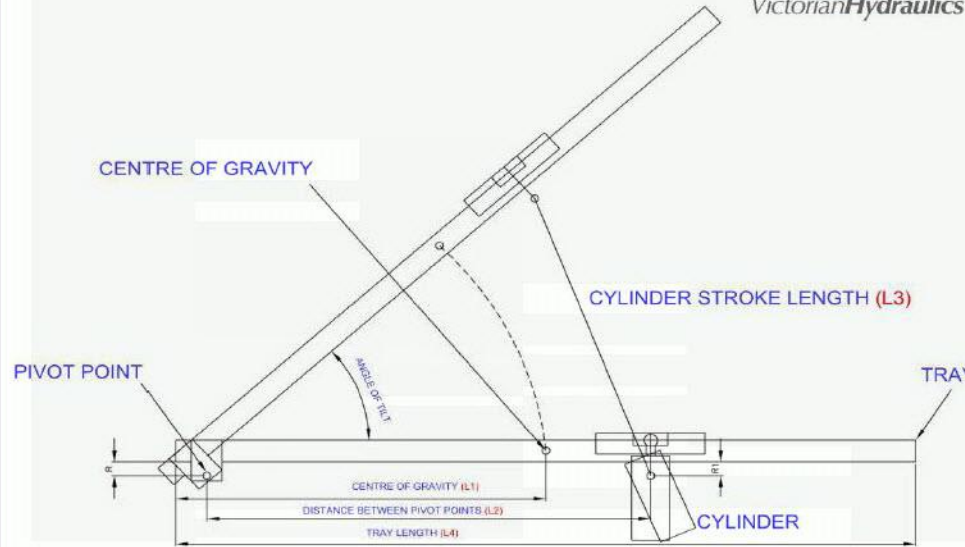
OVERALL APPLICATION SET-UP IS

ACCEPTABLE



# Tipper Trailer Kit Selection – 10ft

## TIPPER CALCULATION SHEET



Tipper Kit Part No.	TK*LONG
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Requires Manual Input		
	Tray Weight (Empty) =	180 kg
	Gross Tray Weight (Loaded) =	3,500 kg
L1	Centre of Gravity =	1,500 mm
L2	Distance between Pivot Points =	1,300 mm
L3	Cylinder Stroke (Ref: Data Sheet) =	1,000 mm
L4	Tray Length =	3,000 mm
Tilt	Tipping Angle =	45.2 d

Fixed Value		
	Max Working Pressure of Cylinder (Pmax) =	160.0 Bar
	Flow Rate of Power Pack (Raise) =	5.5 l/min
	Flow Rate of Power Pack (Lower) =	9.0 l/min

Referenced Value		
	Stroke Volume of Cylinder =	4.2 l
	Overall Cylinder Diameter =	105.0 mm
	Smallest Rod Diameter =	30.0 mm

### Automatically Calculated

KEY		
SET-UP Result =	Acceptable	NOT Acceptable

Using Cylinder Part No	<b>6TG-E105*1000QZ</b>	to be able to produce a force of	<b>5</b>	Tonne	at a pressure of	<b>140</b>	Bar
Cylinder can produce a maximum force of	<b>14</b>	Tonne	<b>20</b>	%	with a max working press of	<b>160</b>	Bar

IS CYLINDER FORCE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $F_{max} > Y2$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS CYLINDER SYSTEM LOCATION ACCEPTABLE?		
SYSTEM OK (tact < tmax) =	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS CYLINDER PRESSURE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $P < P_{max}$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS POWER PACK TANK ACCEPTABLE FOR APPLICATION?				
6L SRH (Option)	Tank Vol. (usable) =	5.2	l	ACCEPTABLE
10L SSH Standard	Tank Vol. (usable) =	8.5	l	ACCEPTABLE
15L SSH (Option)	Tank Vol. (usable) =	13.5	l	ACCEPTABLE

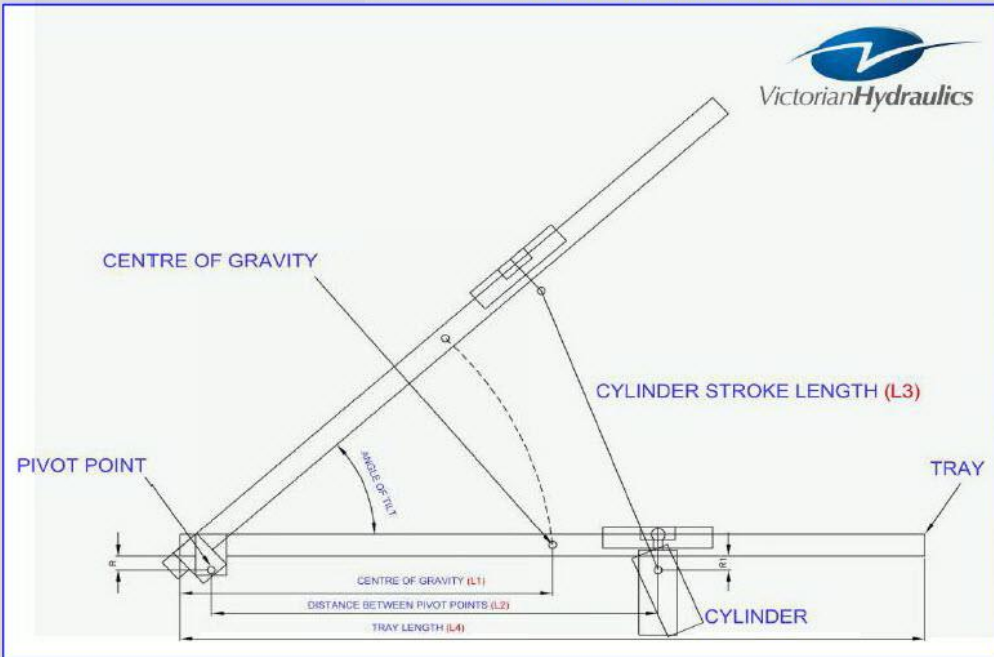
IS TIPPING ANGLE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $d > 39^\circ$ & $< 58^\circ$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

OVERALL APPLICATION SET-UP IS	ACCEPTABLE
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# Tipper Trailer Kit Selection - 12ft

## TIPPER CALCULATION SHEET



Tipper Kit Part No.	TK*XLONG
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Requires Manual Input		
	Tray Weight (Empty) =	210 kg
	Gross Tray Weight (Loaded) =	4,000 kg
L1	Centre of Gravity =	1,800 mm
L2	Distance between Pivot Points =	1,600 mm
L3	Cylinder Stroke (Ref: Data Sheet) =	1,250 mm
L4	Tray Length =	3,600 mm
Tilt	Tipping Angle =	46.0 d

Fixed Value		
	Max Working Pressure of Cylinder (Pmax) =	160.0 Bar
	Flow Rate of Power Pack (Raise) =	5.5 l/min
	Flow Rate of Power Pack (Lower) =	9.0 l/min

Referenced Value		
	Stroke Volume of Cylinder =	7.7 l
	Overall Cylinder Diameter =	120.0 mm
	Smallest Rod Diameter =	45.0 mm

### Automatically Calculated

KEY		
SET-UP Result =	Acceptable	NOT Acceptable

Using Cylinder Part No	<b>6TG-E120*1250QZ</b>								
Cylinder can produce a maximum force of	<b>18</b>	<b>Tonne</b>	to be able to produce a force of	<b>6</b>	<b>Tonne</b>	at a pressure of	<b>104</b>	<b>Bar</b>	
			which includes an underload of	<b>20</b>	<b>%</b>	with a max working press of	<b>160</b>	<b>Bar</b>	

IS CYLINDER FORCE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $F_{max} > Y2$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS CYLINDER SYSTEM LOCATION ACCEPTABLE?		
SYSTEM OK ( $tact < tmax$ ) =	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS CYLINDER PRESSURE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $P < P_{max}$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

IS POWER PACK TANK ACCEPTABLE FOR APPLICATION?			
6L SRH (Option)	Tank Vol. (usable) =	5.2 l	NOT ACCEPTABLE
10L SSH Standard	Tank Vol. (usable) =	8.5 l	ACCEPTABLE
15L SSH (Option)	Tank Vol. (usable) =	13.5 l	ACCEPTABLE

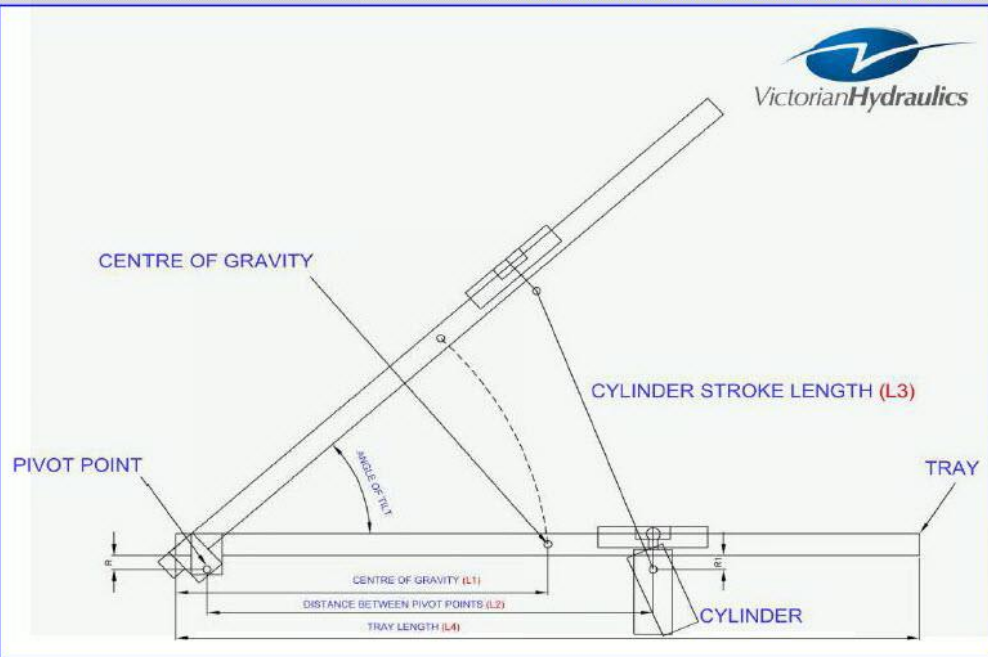
IS TIPPING ANGLE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $d > 39^\circ$ & $< 58^\circ$	SET-UP	ACCEPTABLE
SYSTEM OK? =	SET-UP	ACCEPTABLE

OVERALL APPLICATION SET-UP IS	ACCEPTABLE
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# Tipper Trailer Kit Selection – 14ft

## TIPPER CALCULATION SHEET



Tipper Kit Part No.	TK*XXLONG
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Requires Manual Input		
	Tray Weight (Empty) =	240 kg
	Gross Tray Weight (Loaded) =	4,000 kg
L1	Centre of Gravity =	2,100 mm
L2	Distance between Pivot Points =	1,900 mm
L3	Cylinder Stroke (Ref: Data Sheet) =	1,500 mm
L4	Tray Length =	4,200 mm
Tilt	Tipping Angle =	46.5 d

Fixed Value		
	Max Working Pressure of Cylinder (Pmax) =	160.0 Bar
	Flow Rate of Power Pack (Raise) =	5.5 l/min
	Flow Rate of Power Pack (Lower) =	9.0 l/min

Referenced Value		
	Stroke Volume of Cylinder =	8.7 l
	Overall Cylinder Diameter =	120.0 mm
	Smallest Rod Diameter =	45.0 mm

Automatically Calculated

KEY		
SET-UP Result =	Acceptable	NOT Acceptable

Using Cylinder Part No	<b>6TG-E120*1500QZ</b>	to be able to produce a force of	<b>6</b>	Tonne	at a pressure of	<b>103</b>	Bar	
Cylinder can produce a maximum force of	<b>18</b>	Tonne	which includes an underload of	<b>20</b>	%	with a max working press of	<b>160</b>	Bar

IS CYLINDER FORCE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $F_{max} > Y2$	SET-UP	ACCEPTABLE
SYSTEM OK? =		

IS CYLINDER SYSTEM LOCATION ACCEPTABLE?		
SYSTEM OK ( $tact < tmax$ ) =	SET-UP	ACCEPTABLE
SYSTEM OK? =		

IS CYLINDER PRESSURE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $P < P_{max}$	SET-UP	ACCEPTABLE
SYSTEM OK? =		

IS POWER PACK TANK ACCEPTABLE FOR APPLICATION?			
6L SRH (Option)	Tank Vol. (usable) =	5.2	NOT ACCEPTABLE
10L SSH Standard)	Tank Vol. (usable) =	8.5	NOT ACCEPTABLE
15L SSH (Option)	Tank Vol. (usable) =	13.5	ACCEPTABLE

IS TIPPING ANGLE ACCEPTABLE FOR APPLICATION?		
SYSTEM OK = $d > 39^\circ$ & $< 58^\circ$	SET-UP	ACCEPTABLE
SYSTEM OK? =		

OVERALL APPLICATION SET-UP IS	ACCEPTABLE
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